

**Laboratory of Flammability Testing**

Lukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str., phone +48 42 307 09 01  
Laboratory: 90-520 Lodz, 118 Gdanska Str., phone +48 42 2534435 (436),  
e-mail: [krzysztof.kostanek@lit.lukasiewicz.gov.pl](mailto:krzysztof.kostanek@lit.lukasiewicz.gov.pl)



AB 029

**TEST CERTIFICATE No 18 / BL - PW / 25**

**Test method:**

PN-EN 1021-1:2014-12 Furniture. Assessment of the ignitability of upholstered furniture. Part 1: Ignition source smouldering cigarette.

**Orderer\*:**

Toptextil Sp. z o.o.  
ul. Karola Wojtyły 13  
34-100 Jaroszewice

**Subject of testing\*:**

Upholstery composite:  
- fabric named WAFFLE; composition: 100% Polyester,  
- flame-retardant foam RF 30120  
Testing sample with the correct size, in appropriate state for testing, supplied by the Orderer with its characteristic and without the Sampling Protocol.

**Results of testing:**


| Standard             | Test method                               | Result   |
|----------------------|---|--|
| PN-EN 1021-1:2014-12 | Ignition source:<br>smouldering cigarette | <b>Neither progressive smouldering ignition nor flaming ignition occurred.</b> |

The above test results relate only to the ignitability of the combination of materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use.

Tests performed by:

  
Aleksandra Rajkowska

Test Certificate authorized by

  
*dr inż. Krzysztof Kostanek*

Sample received on: 02.01.2025  
Test performed on: 14.01.2025  
Test Certificate issued on: 14.01.2025

**NOTES:**

1. The Testing results refer only to the tested sample.
2. Test Certificate consists of 2 pages.
3. Test Certificate must not be reproduced in another way, than as a whole without a prior written consent of the Testing Laboratory.
4. The Orderer using this Test Certificate is responsible for the conformity between the product and sample submitted for testing.
5. \*Data provided by the Customer.

**DETAILED TESTING RESULTS**

Climate conditions: temperature (23 ± 2) °C; humidity (50 ± 5) %; time 24 h  
 Testing conditions: temperature 23,4 °C; humidity 26 %

**Preparation of test samples:**

the upholstery fabric, exposed to wetting in water and drying procedure, in accordance with Appendix D of the PN-EN 1021-1:2014-12 standard.

**Upholstery composite characteristic:**

upholstery composite:

- fabric named WAFFLE; composition: 100% Polyester,
- flame-retardant foam RF 30120.

Test method according to PN-EN 1021-1:2014-12

| Criteria             |  | Cigarette |    |   | Remarks  |       |       |        |       |       |  |
|----------------------|--|-----------|----|---|--|-------|-------|--------|-------|-------|--|
|                      |  | 1         | 2  | 3 |  |       |       |        |       |       |  |
| Smouldering criteria | Unsafe escalating combustion                         | NO        | NO | - | Maximum cigarette smouldering time:<br><br>12 minutes 43 seconds |       |       |        |       |       |  |
|                      | Test assembly consumed                               | NO        | NO | - |  |       |       |        |       |       |  |
|                      | Smoulders to extremities                             | NO        | NO | - |  |       |       |        |       |       |  |
|                      | Smoulders through thickness                          | NO        | NO | - |  |       |       |        |       |       |  |
|                      | Smoulders more than 1 hour                           | NO        | NO | - |  |       |       |        |       |       |  |
|                      | In final examination, presence of active smouldering | NO        | NO | - | Maximum upholstery composite destruction:                        |       |       |        |       |       |  |
| Flaming criteria     | Occurrence of flames                                 | NO        | NO | - |  |       |       |        |       |       |  |
|                      |  |           |    |   | length   | width | depth | length | width | depth |  |
|                      |  |           |    |   | 68   | 11    | 4     | 68     | 11    | 4     |  |

**Result of testing:** Neither progressive smouldering ignition nor flaming ignition occurred.

END OF THE TEST CERTIFICATE



## Laboratory of Chemical Instrumental Analysis

Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str., phone 48 42 307-09-01

Laboratory:

92-103 Lodz, 5/15 Brzezinska Str.

phone No +48 42 61-63-130 (128), fax +48 42 61-63-131

e-mail: [agnieszka.lisiak-kucinska@lit.lukasiewicz.gov.pl](mailto:agnieszka.lisiak-kucinska@lit.lukasiewicz.gov.pl),

[gabriela.palucka@lit.lukasiewicz.gov.pl](mailto:gabriela.palucka@lit.lukasiewicz.gov.pl)

**Łódź, 27<sup>th</sup> November 2024**

**L-606/2024**

### TEST CERTIFICATE No BL-AI 593/1214/2024/A/I

- 1. Name and address of the principal <sup>x)</sup>:** Toptextil Sp. z o.o.  
ul. Mickiewicza 29, 34-100 Wadowice
- 2. Subject of study <sup>x)</sup>:** sample – furniture upholstery fabric WAFFLE, raw material  
composition: 100 % polyester
- 3. Date of receiving sample for testing:** 23.10.2024
- 4. Date of the test conducting:** 12.11 - 22.11.2024
- 5. Sampling:** sample in a proper size, in a proper condition for tests, supplied by  
the customer

### RESULTS OF THE TESTS

| Tested feature  | Result of the test [degree] | Reference document                 | Test conditions  | Level of requirements for categories according to PN-EN 14465:2005 + A1:2007 |     |     |
|---|-----------------------------|------------------------------------|--|--|-----|-----|
|   |                             |                                    |  | A  | B   | C   |
| Colour fastness to:<br>- artificial light <sup>1)</sup> | a/ 6                        | PN-EN ISO 105-B02:2014-11 Method 2 | - device: Xenotest Alpha +<br>- light conditions: A1<br>- radiation measurement in the range 300-400 nm<br>- sample rotation was not applied | ≥ 6  | ≥ 5 | ≥ 4 |

<sup>1)</sup> Colour fastness according to "Blue scale", indicator "8" means – no change in colour, indicator "1" means – big change in colour.

a/ change in colour of the sample

Remarks:

1. Test results refer only to the tested material.
2. Neither of the parts of this test certificate can be copied without written permission of the Head of the Laboratory.
3. <sup>x)</sup> Data provided by the principal/customer.
4. Total number of pages of the test certificate: 1.

Test conducted by:  
Marta Łatwińska PhD

Authorized by:

LABORATORIUM CHEMICZNYCH  
ANALIZ INSTRUMENTALNYCH  
LIDER OBSZARU/KIEROWNIK

*mgr inż. Agnieszka Łisiak-Kucińska*

Number of copies of the test certificate: 3

The test certificate receive:

- Customer - 2 copies

- The ŁUKASIEWICZ Research Network – Lodz Institute of Technology – BL-AI - 1 copy

**- THE END -**

## Laboratory of Chemical Instrumental Analysis

Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str., phone 48 42 307-09-01  
Laboratory:  
92-103 Lodz, 5/15 Brzezinska Str.  
phone No +48 42 61-63-130 (128), fax +48 42 61-63-131  
e-mail: [agnieszka.lisiak-kucinska@lit.lukasiewicz.gov.pl](mailto:agnieszka.lisiak-kucinska@lit.lukasiewicz.gov.pl),  
[gabriela.palucka@lit.lukasiewicz.gov.pl](mailto:gabriela.palucka@lit.lukasiewicz.gov.pl)

Lódź, 27<sup>th</sup> November 2024

L-606/2024

### TEST CERTIFICATE No BL-AI 593/1214/2024/A

- Name and address of the principal <sup>x)</sup>:** Toptextil Sp. z o.o.  
ul. Mickiewicza 29, 34-100 Wadowice
- Subject of study <sup>x)</sup>:** sample – furniture upholstery fabric WAFFLE, raw material composition: 100 % polyester
- Date of receiving sample for testing:** 23.10.2024
- Date of the test conducting:** 08.11 - 12.11.2024
- Sampling:** sample in a proper size, in a proper condition for tests, supplied by the customer

### RESULTS OF THE TESTS

| Tested feature                                      | Result of the test [degree] | Reference document                   | Test conditions  | Level of requirements for categories according to PN-EN 14465:2005 + A1:2007 |     |       |
|---|-----------------------------|--------------------------------------|--|--|-----|-------|
|   |                             |                                      |  | A  | B   | C     |
| Colour fastness to:<br>- dry rubbing: <sup>1)</sup> |                             | PN-EN ISO<br>105-<br>X12:2016-<br>08 | - time of acclimatisation: 4 h<br>- temperature of the test:<br>21.3 °C<br>- humidity of the test: 36.8 %<br>- rubbing pick: Ø 16 ± 0.1 mm<br>- push: 9 ± 0.2 N<br>- degree of moisturising of the rubbing fabric: 100 % |  |     |       |
| warp  | a/ 4-5                      |                                      |  | ≥ 4-5  | ≥ 4 | ≥ 3-4 |
| weft  | a/ 4-5                      |                                      |  |  |     |       |
| - wet rubbing: <sup>1)</sup>                        |                             |                                      |  |  |     |       |
| warp  | a/ 4-5                      |                                      |  | ≥ 3-4  | ≥ 3 | ≥ 2-3 |
| weft  | a/ 4-5                      |                                      |  |  |     |       |

<sup>1)</sup> Colour fastness according to "Grey scale", indicator "5" means – no change in colour in cotton rubbing fabric, indicator "1" means – big change in colour.  
a/ staining - the cotton rubbing fabric

#### Remarks:

- Test results refer only to the tested material.
- Neither of the parts of this test certificate can be copied without written permission of the Head of the Laboratory.
- <sup>x)</sup> Data provided by the principal/customer.
- Total number of pages of the test certificate: 1.

Test conducted by:  
Marta Łatwińska PhD

Authorized by:

LABORATORIUM CHEMICZNYCH  
ANALIZ INSTRUMENTALNYCH  
LIDER OBSZARU/KIEROWNIK

*mgr inż. Agnieszka Lisiak-Kucińska*

Number of copies of the test certificate: 3

The test certificate receive:

- Customer - 2 copies
- The ŁUKASIEWICZ Research Network – Lodz Institute of Technology – BL-AI - 1 copy

- THE END -



**Laboratory of Textile Metrology and Electrostatics**

Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str.,  
Laboratory: 92-103 Lodz, 5/15 Brzezińska Str., phone 48 42 6163142  
Laboratory: 90-520 Lodz, 118 Gdańska Str., phone 48 42 2534419  
e-mail: [beata.witkowska@lit.lukasiewicz.gov.pl](mailto:beata.witkowska@lit.lukasiewicz.gov.pl); [jerzy.andrysiak@lit.lukasiewicz.gov.pl](mailto:jerzy.andrysiak@lit.lukasiewicz.gov.pl)

**TEST REPORT NO. BL-ME 737.2 / 2024 / B / A**

1. **Test ordered by:** <sup>x</sup> „TOPTEXTIL” Sp. z o.o., 29 Mickiewicza Street, 34-100 Wadowice
2. **Name and description of tested material:** the sample: <sup>x</sup> **The upholstery woven fabric WAFFLE**, declared raw material composition: 100% Polyester.
3. **Date of receiving material for testing:** 2024-10-22
4. **Date of test performance:** 2024-11-07
5. **Samples taken by:** <sup>x</sup> correct sample size in appropriate state for testing, taken by the Client and delivered with/without the Sampling Protocol
6. **Tests carried out according to:** methods presenting in testing table

**Results of Laboratory Tests**

see: page 2/2

**Test performed by:** Iwona Rybak

1. Test results refer only to the tested material.
2. Neither of the parts of this Test Report can be copied without written permission of the Head of the Laboratory; it can be copied only as a whole document.
3. Test Report presents test results included within accreditation field of testing.
4. Test results not included in accreditation scope, if occur, are marked with\* in the test results table, at the parameter name.
5. Test Report consists of test results carried out in location 90-520 Łódź, ul. Gdańska 118 (G) / 92-103 Łódź, ul. Brzezińska 5/15 (B).
6. Measurement uncertainty, if it is specified, has been determined according to the recommendations presented in document ILAC-G17:01/2021. Presented values of uncertainty constitute expanded uncertainty at 95% confidence level and coverage factor  $k = 2$ .
7. Laboratory uses the requirements of ILAC-G8:09/2019. The conformity statement of test result with requirements specification takes place, when the test results together with expanded uncertainty does not exceed the tolerance limit in specification. The conformity statement's rules given by Client could be allowed.

**Test Report date:** 2024-11-12

**Number of Test Report 's copies:** 2

**Test Report handed to:**

- 1) „TOPTEXTIL” Sp. z o.o., Wadowice - 1 copy,
- 2) Laboratory of Textile Metrology and Electrostatics (location: 5/15 Brzezińska str.) - 1 copy.

**Test Report prepared by:**  
Patrycja Bąk

**Person authorizing the Test Report:**

LABORATORIUM METROLOGII WŁÓKNIARSTWA  
I ELEKTROSTATYKI  
Z-CA KIEROWNIKA

*mgr inż. Jerzy Andrysiak*



Stefan dawcza  
Łukasiewicz  
Laboratorium Metrologii  
Włókienniczej i Elektrostatyki  
92-103 Łódź ul. Brzezińska 5/15  
tel. 42 61 63 142, fax 42 61 63 131

**TEST REPORT NO. BL-ME 737.2 / 2024 / B / A**

| Parameter                           |                        | Value          | Test method   |
|-------------------------------------|------------------------|----------------|---|
| Overall value average tear force, N | longitudinal direction | <b>296 ± 8</b> | PN-EN ISO 13937-3:2002<br>(single tear method)<br>climate for conditioning sample and testing according to PN-EN ISO 139:2006 + A1:2012, temp. 20° C ± 2 °C, R.H. 65% ± 4%,<br>tensile machine: Zwick 1120,<br>rate of extension: 100 mm/min.,<br>distance between clamps: 100 mm,<br>method of calculating average values: electronic;<br>number of test specimens: 5 in each direction. |
|                                     | cross direction        | <b>291 ± 3</b> |   |

**Evaluation:** according to PN-EN 14465:2005 + A1:2007: **A category: ≥ 40 N**, B category: ≥ 30 N, C category: ≥ 25 N, D category: ≥ 20 N, E category: ≥ 15 N

**Person authorizing the Test Report**

LABORATORIUM METROLOGII WŁÓKIENNICZEJ  
 I ELEKTROSTATYKI  
 Z-CA KIEROWNIKA

*mgr inż. Jerzy Andrysiak*

\_\_\_\_\_ **The end of Test Report** \_\_\_\_\_





**Łukasiewicz**

Lodz Institute of Technology

**Laboratory of Textile Metrology and Electrostatics**

Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str.,  
Laboratory: 92-103 Lodz, 5/15 Brzezińska Str., phone 48 42 6163142  
Laboratory: 90-520 Lodz, 118 Gdańska Str., phone 48 42 2534419  
e-mail: [beata.witkowska@lit.lukasiewicz.gov.pl](mailto:beata.witkowska@lit.lukasiewicz.gov.pl); [jerzy.andrysiak@lit.lukasiewicz.gov.pl](mailto:jerzy.andrysiak@lit.lukasiewicz.gov.pl)



AB 164

**TEST REPORT NO. BL-ME 737.1 / 2024 / B / A**

- 1. Test ordered by:** <sup>x</sup> „TOPTEXTIL” Sp. z o.o., 29 Mickiewicza Street, 34-100 Wadowice
- 2. Name and description of tested material:** the sample: <sup>x</sup> **The upholstery woven fabric WAFFLE**, declared raw material composition: 100% Polyester.
- 3. Date of receiving material for testing:** 2024-10-22
- 4. Date of test performance:** 2024-11-06
- 5. Samples taken by:** <sup>x</sup> correct sample size in appropriate state for testing, taken by the Client and delivered with/without the Sampling Protocol
- 6. Tests carried out according to:** methods presenting in testing table

**Results of Laboratory Tests**

see: page 2/2



**Test performed by:** Iwona Rybak

1. Test results refer only to the tested material.
2. Neither of the parts of this Test Report can be copied without written permission of the Head of the Laboratory; it can be copied only as a whole document.
3. Test Report presents test results included within accreditation field of testing.
4. Test results not included in accreditation scope, if occur, are marked with\* in the test results table, at the parameter name.
5. Test Report consists of test results carried out in location 90-520 Łódź, ul. Gdańska 118 (G) / 92-103 Łódź, ul. Brzezińska 5/15 (B).
6. Measurement uncertainty, if it is specified, has been determined according to the recommendations presented in document ILAC-G17:01/2021. Presented values of uncertainty constitute expanded uncertainty at 95% confidence level and coverage factor  $k = 2$ .
7. Laboratory uses the requirements of ILAC-G8:09/2019. The conformity statement of test result with requirements in specification takes place, when the test results together with expanded uncertainty does not exceed the tolerance limit given in specification. The conformity statement's rules given by Client could be allowed.

**Test Report date:** 2024-11-12

**Number of Test Report 's copies:** 2

**Test Report handed to:**

- 1) „TOPTEXTIL” Sp. z o.o., Wadowice - 1 copy,
- 2) Laboratory of Textile Metrology and Electrostatics (location: 5/15 Brzezińska str.) - 1 copy.

**Test Report prepared by:**  
Patrycja Bąk

**Person authorizing the Test Report:**

LABORATORIUM METROLOGII WŁÓKNIARNICZEJ  
I ELEKTROSTATYKI  
Z-CA KIEROWNIKA

*mgr inż. Jerzy Andrysiak*

Sieć Białocza Łukasiewicz  
Łódzki Instytut Technologiczny  
Laboratorium Metrologii  
Włókien: iczej i Elektrostatyki  
92-103 Łódź, ul. Brzezińska 5/15  
tel. 42 61 63 142, fax 42 61 63 131

**TEST REPORT NO. BL-ME 737.1 / 2024 / B / A**

| Parameter                                  |                        | Value             | Test method  |
|--|------------------------|-------------------|--|
| The mean of maximum force, N               | longitudinal direction | <b>1400 ± 0</b>   | PN-EN ISO 13934-1:2013-07<br>climate for conditioning sample and testing according to PN-EN ISO 139:2006 + A1:2012, temp. 20° C ± 2 °C, R.H. 65% ± 4%,<br>tensile machine: Hounsfield H5KS,<br>rate of extension: 100 mm/min.,<br>pretension: 10N,<br>distance between clamps: 200 mm,<br>number of test specimens: 5 in each direction. |
|  | cross direction        | <b>1800 ± 0</b>   |  |
| The mean of elongation at maximum force, % | longitudinal direction | <b>48,5 ± 2,0</b> |  |
|  | cross direction        | <b>31,5 ± 1,5</b> |  |

Evaluation: according to PN-EN 14465:2005 + A1:2007:

**A category: > 600 N**, B category: ≥ 400 N, C category: ≥ 350 N, D category: ≥ 250 N

**Person authorizing the Test Report**

LABORATORIUM METROLOGII WŁÓKNIENICZEJ  
I ELEKTROSTATYKI  
**Z-CA KIEROWNIKA**

*mgr inż. Jerzy Andrysiak*

\_\_\_\_\_ **The end of Test Report** \_\_\_\_\_





**Łukasiewicz**

Lodz Institute of Technology

**Laboratory of Textile Metrology and Electrostatics**

Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str.,  
Laboratory: 92-103 Lodz, 5/15 Brzezińska Str., phone 48 42 6163142  
Laboratory: 90-520 Lodz, 118 Gdanska Str., phone 48 42 2534419  
e-mail: [beata.witkowska@lit.lukasiewicz.gov.pl](mailto:beata.witkowska@lit.lukasiewicz.gov.pl); [jerzy.andrysiak@lit.lukasiewicz.gov.pl](mailto:jerzy.andrysiak@lit.lukasiewicz.gov.pl)

**TEST REPORT NO. BL-ME 737.6 / 2024 / B**

- 1. Test ordered by:**<sup>x</sup> „TOPTEXTIL” Sp. z o.o., 29 Mickiewicza Street, 34-100 Wadowice
- 2. Name and description of tested material:**<sup>x</sup> the sample: **The upholstery woven fabric WAFFLE**, declared raw material composition: 100% Polyester.
- 3. Date of receiving material for testing:** 2024-10-22
- 4. Date of test performance:** 2024-11-08
- 5. Samples taken by:**<sup>x</sup> limited sample size in appropriate state for testing, taken by the Client and delivered without the Sampling Protocol
- 6. Tests carried out according to:** methods presenting in testing table

**Results of Laboratory Tests**

see page 2/2



**Test performed by:** Iwona Rybak

1. Test results refer only to the tested material.
2. Neither of the parts of this Test Report can be copied without written permission of the Head of the Laboratory; it can be copied only as a whole document.
3. Test Report consists of test results carried out in location 90-520 Łódź, ul. Gdańska 118 (G) / 92-103 Łódź, ul. Brzezińska 5/15(B).
4. Measurement uncertainty, if it is specified, has been determined according to the recommendations presented in document ILAC-G17:01/2021. Presented values of uncertainty constitute expanded uncertainty at 95% confidence level and coverage factor  $k = 2$ .
5. Laboratory uses the requirements of ILAC-G8:09/2019. The conformity statement of test results with requirements/specification takes place, when the test results together with expanded uncertainty does not exceed the tolerance limit given in specification. The conformity statement's rules given by Client could be allowed.

**Test Report date:** 2024-11-12

**Number of Test Report 's copies:** 2

**Test Report handed to:**

- 1) „TOPTEXTIL” Sp. z o.o., Wadowice - 1 copy,
- 2) Laboratory of Textile Metrology and Electrostatics (location: 5/15 Brzezińska str.) - 1 copy.

**Test Report prepared by:**  
Patrycja Bąk

**Person authorizing the Test Report**

LABORATORIUM METROLOGII WŁÓKIENNICZEJ  
I ELEKTROSTATYKI  
Z-CA KIEROWNIKA

*mgr inż. Jerzy Andrysiak*

Sieć Badawcza Łukasiewicz  
Łódzki Instytut Technologiczny  
Laboratorium Metrologii Włókienniczej i Elektrostatyki  
Włókienniczej i Elektrostatyki  
92-103 Łódź, ul. Brzezińska 5/15  
tel. 42 61 63 142, fax 42 61 63 131

**TEST REPORT NO. BL-ME 737.6 / 2024 / B**

| Parameter  | Value            | Remarks   |
|--|------------------|---|
| The mean of bursting strength, kPa   | <b>1098 ± 17</b> | PN-EN ISO 13938-1:2020-05<br>(hydraulic method)<br>climate for conditioning sample and testing according to PN-EN ISO 139:2006 + A1:2012, temp. 20° C ± 2 °C, R.H: 65% ± 4%,<br>burst device: PSI-BURST,<br>test area: 50 cm <sup>2</sup> ,<br>time at burst: (20±5) s,<br>number of test specimens: 5. |
| The mean of height at burst, mm  | <b>24 ± 1</b>    |   |
| Evaluation according to PN-EN 14465:2005 + A1:2007:<br>requirements level: <b>A category: ≥ 600 kPa</b> ; B category: ≥ 400 kPa; C category: ≥ 200 kPa |                  |   |

LABORATORIUM METROLOGII WŁAŚCIWOŚCI  
 Z-CIA KIEROWNIKA  
 mgr inż. Jerzy Andrysiak  
 Person authorizing the Test Report

\_\_\_\_\_ The end of Test Report \_\_\_\_\_



**Laboratory of Textile Metrology and Electrostatics**

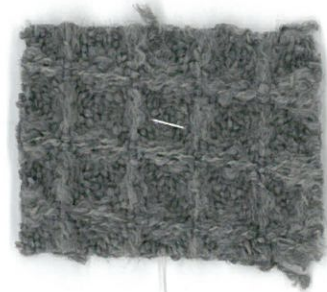
Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str.,  
Laboratory: 92-103 Lodz, 5/15 Brzezinska Str., phone 48 42 6163142  
Laboratory: 90-520 Lodz, 118 Gdanska Str., phone 48 42 2534419  
e-mail: [beata.witkowska@lit.lukasiewicz.gov.pl](mailto:beata.witkowska@lit.lukasiewicz.gov.pl); [jerzy.andrysiak@lit.lukasiewicz.gov.pl](mailto:jerzy.andrysiak@lit.lukasiewicz.gov.pl)

**TEST REPORT NO. BL-ME 737.5 / 2024 / B / A**

1. **Test ordered by:** <sup>x</sup> „TOPTEXTIL” Sp. z o.o., 29 Mickiewicza Street, 34-100 Wadowice
2. **Name and description of tested material:** the sample: <sup>x</sup> **The upholstery woven fabric WAFFLE**, declared raw material composition: 100% Polyester.
3. **Date of receiving material for testing:** 2024-10-22
4. **Date of test performance:** 2024-11-04
5. **Samples taken by:** <sup>x</sup> correct sample size in appropriate state for testing, taken by the Client and delivered with/without the Sampling Protocol
6. **Tests carried out according to:** methods presenting in testing table

**Results of Laboratory Tests**

see: page 2/2



**Test performed by:** Iwona Rybak

1. Test results refer only to the tested material.
2. Neither of the parts of this Test Report can be copied without written permission of the Head of the Laboratory; it can be copied only as a whole document.
3. Test Report presents test results included within accreditation field of testing.
4. Test results not included in accreditation scope, if occur, are marked with\* in the test results table, at the parameter name.
5. Test Report consists of test results carried out in location 90-520 Łódź, ul. Gdańska 118 (G) / 92-103 Łódź, ul. Brzezińska 5/15 (B).
6. Measurement uncertainty, if it is specified, has been determined according to the recommendations presented in document ILAC-G17:01/2021. Presented values of uncertainty constitute expanded uncertainty at 95% confidence level and coverage factor  $k = 2$ .
7. Laboratory uses the requirements of ILAC-G8:09/2019. The conformity statement of test result with requirements, specification takes place, when the test results together with expanded uncertainty does not exceed the tolerance limit in specification. The conformity statement's rules given by Client could be allowed.

**Test Report date:** 2024-11-12

**Number of Test Report 's copies:** 2

**Test Report handed to:**

- 1) „TOPTEXTIL” Sp. z o.o., Wadowice - 1 copy,
- 2) Laboratory of Textile Metrology and Electrostatics (location: 5/15 Brzezińska str.) - 1 copy.

**Test Report prepared by:**

Patrycja Bąk

**Person authorizing the Test Report:**

LABORATORIUM METROLOGII WŁÓKNIENICZEJ  
I ELEKTROSTATYKI  
Z-CIA KIEROWNIKA

*mgr inż. Jerzy Andrysiak*

Sieć Badawcza Łukasiewicz  
Łódzki Instytut Technologiczny  
Laboratorium Metrologii  
Włókienniczej i Elektrostatyki  
92-103 Łódź, ul. Brzezińska 5/15  
tel. 42 61 63 142, fax 42 61 63 131

**TEST REPORT NO. BL-ME 737.5 / 2024 / B / A**

| Parameter  | Value  | Remarks   |
|--|--|---|
| <b>Seam slippage resistance, mm:</b><br><u>Warp</u><br><b>The mean value of seam slippage resistance for warp direction, mm</b><br>- individual results, mm<br><br><u>Weft</u><br><b>The mean value of seam slippage resistance for weft direction, mm</b><br>- individual results, mm | <p align="center"><b>3 ± 0</b></p> <p align="center">3; 3; 3; 3; 3</p><br><p align="center"><b>3 ± 0</b></p> <p align="center">2; 3; 3; 3; 2</p> | PN-EN ISO 13936-2:2005<br>climate for sample conditioning and testing according to PN-EN ISO 139:2006 + A1:2012, temp. 20° C ± 2 °C, R.H. 65% ± 4%, tensile tester: Hounsfield H50 KM, testing force: 180 N, 100% PES sewing threads (74 ± 5) tex, the number of sewing needle: 110 the number of stitch: 32±2/100 mm rate of extension: 50 mm/min. number of test specimens: 5 |
| Evaluation: according to PN-EN 14465:2005 + A1:2007<br>requirements: level: <b>A category: ≤ 4 mm;</b> B category: ≤ 6 mm; C category: ≤ 8 mm  |  |   |

**Person authorizing the Test Report**  
 LABORATORIUM METROLOGII WŁÓKIENNICZEJ  
 I ELEKTROSTATYKI  
**Z-CA KIEROWNIKA**  
*mgr inż. Jerzy Andrysiak*

\_\_\_\_\_ **The end of Test Report** \_\_\_\_\_





**Łukasiewicz**

Lodz Institute of Technology



AB 164

**Laboratory of Textile Metrology and Electrostatics**

Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str.,  
Laboratory: 92-103 Lodz, 5/15 Brzezińska Str., phone 48 42 6163142  
Laboratory: 90-520 Lodz, 118 Gdańska Str., phone 48 42 2534419  
e-mail: [beata.witkowska@lit.lukasiewicz.gov.pl](mailto:beata.witkowska@lit.lukasiewicz.gov.pl); [jerzy.andrysiak@lit.lukasiewicz.gov.pl](mailto:jerzy.andrysiak@lit.lukasiewicz.gov.pl)

**TEST REPORT NO. BL-ME 737.4 / 2024 / B / A**

- 1. Test ordered by:** X „TOPTEXTIL” Sp. z o.o., 29 Mickiewicza Street, 34-100 Wadowice
- 2. Name and description of tested material:** the sample: X **The upholstery woven fabric WAFFLE**, declared raw material composition: 100% Polyester.
- 3. Date of receiving material for testing:** 2024-10-22
- 4. Date of test performance:** 2024-10-29÷30
- 5. Samples taken by:** X correct sample size in appropriate state for testing, taken by the Client and delivered with/without the Sampling Protocol
- 6. Tests carried out according to:** methods presenting in testing table

**Results of Laboratory Tests**

see: page 2/2



**Test performed by:** Iwona Rybak

1. Test results refer only to the tested material.
2. Neither of the parts of this Test Report can be copied without written permission of the Head of the Laboratory; it can be copied only as a whole document.
3. Test Report presents test results included within accreditation field of testing.
4. Test results not included in accreditation scope, if occur, are marked with\* in the test results table, at the parameter name.
5. Test Report consists of test results carried out in location 90-520 Łódź, ul. Gdańska 118 (G) / 92-103 Łódź, ul. Brzezińska 5/15 (B).
6. Measurement uncertainty, if it is specified, has been determined according to the recommendations presented in document ILAC-G17:01/2021. Presented values of uncertainty constitute expanded uncertainty at 95% confidence level and coverage factor  $k = 2$ .
7. Laboratory uses the requirements of ILAC-G8:09/2019. The conformity statement of test result with requirements specification takes place, when the test results together with expanded uncertainty does not exceed the tolerance limit given in specification. The conformity statement's rules given by Client could be allowed.

**Test Report date:** 2024-11-12

**Number of Test Report 's copies:** 2

**Test Report handed to:**

- 1) „TOPTEXTIL” Sp. z o.o., Wadowice - 1 copy,
- 2) Laboratory of Textile Metrology and Electrostatics (location: 5/15 Brzezińska str.) - 1 copy.

**Test Report prepared by:**

Patrycja Bąk

**Person authorizing the Test Report:**

LABORATORIUM METROLOGII WŁÓKIENNICZEJ  
I ELEKTROSTATYKI  
**Z-CA KIEKOWNIKA**  
mgr inż. Jerzy Andrysiak

Sieć Badawcza Łukasiewicz  
Łódzki Instytut Technologiczny  
Laboratorium Metrologii  
Włókienniczej i Elektrostatyki  
92-103 Łódź, ul. Brzezińska 5/15  
tel. 42 61 63 142, f. 42 61 63 131

**TEST REPORT NO. BL-ME 737.4 / 2024 / B / A**

| Parameter   | Value                                  | Test method  |
|---|--|--|
| <b>Propensity to surface fuzzing, pilling or matting, grade</b><br>- <u>pilling</u><br>the number of rubs | 125                                    | PN-EN ISO 12945-2:2021-04<br>PN-EN ISO 12945-4:2021-04<br>(modified Martindale method)<br><br>climate for sample conditioning and testing according to PN-EN ISO 139:2006 + A1:2012, temp. 20° C ± 2 °C, R.H. 65% ± 4%, the abradant: the standard woolen fabric; number of test specimens: 3, number of evaluators: 3, mass of weight: (415 ± 2) g. |
|   | 500                                    |  |
|   | 1 000                                  |  |
|   | 2 000                                  |  |
|   | 5 000                                  |  |
|   | <b>7 000</b>                           |  |
|   | <b>4 – 5</b><br>partially formed pills |  |
| - <u>fuzzing</u><br>the number of rubs  | 125                                    |  |
|   | 500                                    |  |
|   | 1 000                                  |  |
|   | 2 000                                  |  |
|   | 5 000                                  |  |
|   | <b>7 000</b>                           |  |
|   | <b>4 – 5</b><br>slight surface fuzzing |  |
| - <u>matting</u>  | <b>not applicable</b>                  |  |

**Person authorizing the Test Report**

LABORATORIUM METROLOGII WŁÓKIENNICZEJ  
 I ELEKTROSTATYKI  
**Z-CA KIEROWNIKA**

*mgr inż. Jerzy Andrysiak*

\_\_\_\_\_ **The end of Test Report** \_\_\_\_\_





**Łukasiewicz**

Lodz Institute of Technology

**Laboratory of Textile Metrology and Electrostatics**

Łukasiewicz Research Network – Lodz Institute of Technology,  
90-570 Lodz, 19/27 Marii Skłodowskiej-Curie Str.,  
Laboratory: 92-103 Lodz, 5/15 Brzezinska Str., phone 48 42 6163142  
Laboratory: 90-520 Lodz, 118 Gdanska Str., phone 48 42 2534419  
e-mail: [beata.witkowska@lit.lukasiewicz.gov.pl](mailto:beata.witkowska@lit.lukasiewicz.gov.pl); [jerzy.andrysiak@lit.lukasiewicz.gov.pl](mailto:jerzy.andrysiak@lit.lukasiewicz.gov.pl)



AB 164

**TEST REPORT NO. BL-ME 737.3 / 2024 / B / A**

- 1. Test ordered by:** <sup>x</sup> „TOPTEXTIL” Sp. z o.o., 29 Mickiewicza Street, 34-100 Wadowice
- 2. Name and description of tested material:** the sample: <sup>x</sup> **The upholstery woven fabric WAFFLE**, declared raw material composition: 100% Polyester.
- 3. Date of receiving material for testing:** 2024-10-22
- 4. Date of test performance:** 2024-11-04÷06
- 5. Samples taken by:** <sup>x</sup> correct sample size in appropriate state for testing, taken by the Client and delivered with/without the Sampling Protocol
- 6. Tests carried out according to:** methods presenting in testing table

**Results of Laboratory Tests**

see: page 2/2



Test performed by: Iwona Rybak

1. Test results refer only to the tested material.
2. Neither of the parts of this Test Report can be copied without written permission of the Head of the Laboratory; it can be copied only as a whole document.
3. Test Report presents test results included within accreditation field of testing.
4. Test results not included in accreditation scope, if occur, are marked with\* in the test results table, at the parameter name.
5. Test Report consists of test results carried out in location 90-520 Łódź, ul. Gdańska 118 (G) / 92-103 Łódź, ul. Brzezińska 5/15 (B).
6. Measurement uncertainty, if it is specified, has been determined according to the recommendations presented in document ILAC-G17:01/2021. Presented values of uncertainty constitute expanded uncertainty at 95% confidence level and coverage factor  $k = 2$ .
7. Laboratory uses the requirements of ILAC-G8:09/2019. The conformity statement of test result with requirements in specification takes place, when the test results together with expanded uncertainty does not exceed the tolerance in specification. The conformity statement's rules given by Client could be allowed.

**Test Report date:** 2024-11-12

**Number of Test Report 's copies:** 2

**Test Report handed to:**

- 1) „TOPTEXTIL” Sp. z o.o., Wadowice - 1 copy,
- 2) Laboratory of Textile Metrology and Electrostatics (location: 5/15 Brzezińska str.) - 1 copy.

**Test Report prepared by:**

Patrycja Bąk

**Person authorizing the Test Report:**

LABORATORIUM METROLOGII WŁÓKNIENICZEJ I ELEKTROSTATYKI  
Z-CIA KIEROWNIKA

*mgr inż. Jerzy Andrysiak*

Sieć Bada  
roza Łukasiewicz  
Łódzki Instytut Technologiczny  
Włókienniczej i Elektrostatyki  
92-103 Łódź ul. Brzezińska 5/15  
tel. 42 61 63 42 fax 42 61 63 131

**TEST REPORT NO. BL-ME 737.3 / 2024 / B / A**

| Parameter  | Value  | Remarks |  |
|--|--|---------|--|
| Abrasion resistance, number of rubs                                | color change after 3 000 rubs, grade of grey scale | 3 - 4   | PN-EN ISO 12947-2:2017-02 + PN-EN 14465:2005+A1:2007, Annex A<br><br>climate for conditioning sample and testing according to PN-EN ISO 139:2006 + A1:2012, temp. 20° C ± 2 °C, R.H. 65% ± 4%, the abradant: the standard woolen fabric, the nominal pressure used in the test: 12 kPa, magnification factor in the magnifying device: 8.<br>Criterion of destruction of the testing specimens in accordance with that standard:<br>flat woven fabric – three threads completely broken. |
|  | 1 specimen   | 14 000  |  |
|  | 2 specimen   | 12 000  |  |
|  | 3 specimen   | 14 000  |  |
|  | 4 specimen   | 12 000  |  |
| <b>Total abrasion resistance</b><br>(the lowest individual result) | <b>12 000</b>                                      |         |  |

Evaluation: according to PN-EN 14465:2005 + A1:2007:

A category: number of rubs ≥ 35 000 rubs,    **B category: number of rubs: 12 000 ÷ 30 000,**

C category: number of rubs: 4 000 ÷ 10 000

**Person authorizing the Test Report**

LABORATORIUM METROLOGII WŁÓKIENNICZEJ  
 I ELEKTROSTATYKI  
 Z-CA KIEROWNIKA

*mgr inż. Jerzy Andrysiak*

\_\_\_\_\_ **The end of Test Report** \_\_\_\_\_